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D412-704-041
Job Sheet 174071



Part No: D412-704-041

Job Qty: 2 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/2/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/31/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	2 pcs		4/2/18	0.00	1.11	Small Fab-6		DAS
110	QC	2 pcs		4/2/18	0.00	0.00	QC5		38
120	Packaging	2 pcs		4/2/18	0.00	0.00	Packaging1-4		APR 05 2018
130	QC	2 pcs		4/2/18	0.00	0.00	QC4		APR 05 2018
140	Packaging	2 pcs		4/2/18	0.00	0.00	Packaging3-2		APR 05 2018
150	QC21-FG	2 Ea		4/2/18	0.00	0.00	QC21		DAS 21 APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A ✓	Bolt	2 Ea (1 ea)	90-Start up Operation	SR / 541477
AN315-4R ✓	Nut	2 Ea (1 ea)	90-Start up Operation	FM 128728
AN4-10A ✓	Bolt	2 Ea (1 ea)	90-Start up Operation	FM 137412-0
AN4-12A ✓	Bolt	4 Ea (2 ea)	90-Start up Operation	SO 48377
AN4-13A ✓	Bolt	2 Ea (1 ea)	90-Start up Operation	SO 53789
D3204-041 ✓	Release Pedal Assembly	2 Ea (1 ea)	90-Start up Operation	SO 56639
D3205-1 ✓	Pedal Bracket	1 Ea (1 ea)	90-Start up Operation	SO 58341
D3205-3 ✓	Back Plate	2 Ea (1 ea)	90-Start up Operation	F162504
D3206-1 ✓	Pedal Arm	2 Ea (1 ea)	90-Start up Operation	F162377
D3209-041 ✓	Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	F162430
D4610-5 ✓	Shim	2 Ea (1 ea)	90-Start up Operation	F161974
MS21042L3 ✓	Nut	2 Ea (1 ea)	90-Start up Operation	SO 38764
MS21042L4 ✓	Nut	10 Ea (5 ea)	90-Start up Operation	SR / SO 55775
MS24694-S102 ✓	Screw	2 Ea (1 ea)	90-Start up Operation	F124814
MS9519-10 ✓	Bolt	2 Ea (1 ea)	90-Start up Operation	FM 133790 / SO 581
NAS1149D0363J ✓	Washer	10 Ea (5 ea)	90-Start up Operation	SO 15269
NAS1149D0416J ✓	Washer	6 Ea (3 ea)	90-Start up Operation	FM 151511
NAS1149D0463J ✓	Washer	28 Ea (14 ea)	90-Start up Operation	SO 48845
AN3-6A	Bolt	4 Ea (2 ea)	120-Packaging	SO 0030
MS21042L3 ✓	Nut	4 Ea (2 ea)	120-Packaging	SO 38764
NAS1149D0332J	Washer	8 Ea (4 ea)	120-Packaging	SO 0604

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	2	219	0
	AN315-4R	2	56	0
	AN4-10A	2	99	0
	AN4-12A	4	151	0
	AN4-13A	2	901	0
	D3204-041	2	3	0
	D3205-1	2	8	0
	D3205-3	2	6	0
	D3206-1	2	12	0
	D3209-041	2	9	0
	D4610-5	2	9	0
	MS21042L3	2	2,728	0
	MS21042L4	10	3,912	0
	MS24694-S102	2	67	0
	MS9519-10	2	1	0
	NAS1149D0363J	10	2,966	0
	NAS1149D0416J	6	3,179	0
	NAS1149D0463J	28	5,744	0
120-Packaging	AN3-6A	4	281	0
	MS21042L3	4	2,728	0
	NAS1149D0332J	8	3,364	0
Part Specifications				
Specifications could not be found.				

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Container No: S058415

Part: D412-704-041

Job No: 174071

Serial No/Batch: S058415

Revision:
Inspector:

Date: 04/05/18